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LLED DOCUMENT.	
THUS DRAWING IS A CONTROLLED DOCUMENT.	33 PRESS RAM FRAME RETAINING (REF) PLATE (REF) (09 (REF) (00 (REF) (REF) (REF) (REF) (REF)
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	NOTES: I ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR. USED IN PLACE OF ITEM 38 WHEN 120 120 120 120 120 120 120 120
	A GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP- O-LECTRIC PRESS.
68 June (MCLUSED FOR NOLLUTING JULY, 1880	LUBRICATE DAILY USING NO. 20 MACHINE OIL. GREASE LIGHTLY. (3) (3) (3) (3) (3) (3) (3) (3)
	* Trademark of AMP Incorporated
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	. 21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	17
1	21018-6	NUT, HEX, MACHINE, 8	144	- <u> </u>
1.	5-21028-1	PIN, SLOT SPG (.12 DIA X.50) FD ADJ ROD WASHER, FLAT, REGULAR SERIES, B	143	
	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	142	
	1-21030-1	PIN, DOWEL(.187 DIA X .50) LEVER	140	1
2	22260-7	WASHER, FLAT (NO IO) FEED BRACKET	139	/
2	22260-5 21899-4	WASHER,FLAT (NO 6) PLATE, RET, WASHER,FLAT (5/16 DIA) SCR ADJ	138	+
1	2-21000-9	SCR, SHC (8-32 ×,75) STRIP GUIDE	136	
	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1
	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	
2	21024-5 21024-4	WASHER, LOCK (NO 10) FEED ROD GUIDE WASHER, LOCK (NO 8) STRIP GUIDE	133	1
	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	132	$\frac{1}{1}$
			130	1
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1
	21068-5 21018-7	NUT, HEX MACH (6-32) FD ADJ PLATE NUT, HEX MACH (10-32) DRAG SPRING	128 127	
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	++
	5-21004-7	SCR,SKT HD SHLD (250 DIA X .25) DRAG ARM	125	1
	21004-5	SCR,SKT HD SHLD (250 DIA X 1.00) DRAG	124	
2	4-21078-8 21009-2	SCR,SKT SET OVAL POINT (4-40 X.75) DRAG SCR,SKT SET (1/4-20 X 25) (LOC-WEL) RAM	123	$\begin{vmatrix} 1 \\ 1 \end{vmatrix}$
-	21009-2		122	1
	1-21002-7	SCR, BTN HD SKT CAP (6-32 X 38) CAM	120	2
2	1-21002-6	SCR, BTN HD SKT CAP(6-32 X.25)PLATE, GUIDE	119	
	3-21064-2	SCR,RD HD MACH (6-32 X 1.50) FEED ADJ	118	<u> </u>
2	<u>2-21002-9</u> 8-21002-9	SCR, BTN HD SKT CAP (10-32 X.75) SHEAR SCR, BTN HD SKT CAP (8-32 X/20) STRIPPER	117	<u> </u>
4	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115	1
2	2-22733-0	SCR, BTN HD SKT CAP (/0-32 X .38) (LOC-WEL) ANVIL	114	1
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	ļ /
_3	<u>2-22733-9</u> <u>4-21000-3</u>	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL SCR. SKT HD CAP (10-32 X 2.00) AIR FEED BRACKET	112	/
	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	2
<i>Г</i>	23030-1-	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109	7
2	1-21000-9	SCR, SKT HD CAP (6-32 X.38) PLATE, RET.	108	2
<u>.1</u> 4	2-21000-6	SCR, SKT HD CAP (8-32 X.38) STRIP GUIDE SCR, BTN HD CAP (8-32 X.50) PLATE, STRIP HOLD	107.	·
<u>4</u>	3-21000-7	SCR, SKT HD CAP (10-32 X.30) FLATE, STRIF HOLD SCR, SKT HD CAP (10-32 X.75) FD ROD GUIDE	106 105	1
	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1
	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	
	3-21000-4 3-21000-8	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	
7	460980-2	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE GUARD ASS'Y	101 79	
1	1-465184-7	LUBRICATOR ASSY	78	
REF	852931-2	OIL, LUBRICATING	77	
	454406-1	SPACER, LUB BRACKET	76	1
7	460277-1	AIR FEED ASS'Y	75 74	1.
<u>_</u> +	458109-1	WASHER, FLAT (SPECIAL)	74	1
1.	690603-1	SPRING, ASSIST	72	1
	690517-1	SPACER	71	
	22594-8 240628-1	NUT, HEX PLATE, ADJ	70	
	240626-1	SHAFT, PIVOT	69 68	1
	240633-1	BUSHING	67	
	455680-1	LEVER, INTERMEDIATE	66	1
	240629-1 240632-2	BLOCK, PIVOT	65	QTY
	240659-3	SCREW, ADJ PIN, CAM ROLLER	64 63	
	240658-1	CAM, ROLLER	62	PAD
	454398-1	ROD, FEED	61	A
			60	B
QTY	PART NO .	DESCRIPTION	ITEM NO	C 
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		TO APPLY TERMINAL SPEC 114-2003.		INS WIRE F
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## CUSTOMER DRAWING

## DRAWING NUMBER - 466551-1 SHEET 2 OF 2 REV. G1

	462926-1	CAP, RAM	59
	453736-1	HOUSING	58
	692655-1	VALVE ASSY-692655-5 4	57
	24042-2-	VALVE, SHUT-OFF	56
	240624-1	PIN, FEED FINGER	55
	460600 7	SPRING, FEED FINGER	54
	460680-7	FINGER, FEED ASS'Y	53
	240634-	LEVER, TERMINAL	52
	461690-1	SPACER, AIR FEED	51
			50
	7-21002-9	BOLT, CRIMPER	49
	1770.70	CAM, FEED STROKE	48
	455350-1	AIR BLAST ASS'Y	47
	689446-2	TUBE, AIR BLAST	46
	690191-1	PLUG, NYLON	45
	459586-1	RAM	44
	690125-1	WASHER, LAMINATED	43
	690124-1	WASHER, RAM	.42
	690223-1	SPACER, DISC	41
	23241-6	BALL, STEEL	40
	690170-1	SPRING, COMPRESSION	39
		DISC, INSULATION	38
	690141-6	DISC, WIRE	37
	22480-5	WASHER, SPRING	36
	690212-1	POST, RAM	35
	21017-2	SCR, DRIVE (2×.19) ID PLATE	35
	464249-1	ID PLATE	~~~~~
	458980-	APPLICATOR, BASIC (SUB ASSY)	33
		AFFLIONION, DAGIO (SUD AGOT)	32
			31
		· · · · · · · · · · · · · · · · · · ·	30
	5-10-1-1 -		29
	3-690451-9		28
	460276-1	STRIPPER	27
	459584-1	PLATE, BASE	26
	22354-8	DRAG, STUD	25
	46293/-1	PLATE, STRIP GUIDE	24
	41.2937-1	PLATE, STRIP HOLD	23 ¿
4	1-22281-1	SPRING, DRAG	22
	240636-1	LEVER, DRAG	21
	462925-1	DRAG, STOCK	20
	462929-3	GUIDE, STRIP (REAR)	19
	462930-3	GUIDE, STRIP (FRONT)	18
	454178-1	GUIDE, FEED ROD	17
	4-22284-9	SPRING, FEED RETURN	16
		ADAPTER, DRAG	15
			14
		SPACER, HOLD DOWN	13
		SPRING, HOLD DOWN	12
	459684-3		11
	459580-1	PLATE, ANVIL RET.	10
	459583-3		9
	459582-4		8
	459581-1	BLADE, SLUG	7
	401001 1	HOLD DOWN, TERMINAL	
		SPACER, SHEAR BLADF	6 1
			6 5
			5
	159587	SPACER, TUBULAR	5 4
	459587-1	SPACER, TUBULAR CRIMPER, GUIDE	5 4 3
		SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION	5 4 3 2
	459585-/	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE	5 4 3 2 1
		SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE	5 4 3 2
	459585-/ part no	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION	5 4 3 2 1 TEM NO
TR	459585-/ part no CRIMPII	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION IG DATA APPLICATOR WILL APPLY	5 4 3 2 1 TEM NO
ΓR	459585-/ part no CRIMPII crimp height	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION I NG DATA APPLICATOR WILL APPLY WIRE, SIZE STRYPEENGTH G2204	5 4 3 2 1 TEM NO
TR	459585-/ part no CRIMPII crimp height .082	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION I G DATA APPLICATOR WILL APPLY WIRE, SIZE STRUPPLENGTH G2204 4400-5000 G2208	5 4 3 2 1 TEM NO
ΓR	459585-/ part no CRIMPII crimp height .082 .077	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION I UDESCRIPTION I UDE	5 4 3 2 1 TEM NO
ΓR	459585-/ Part No CRIMPHI CRIMP HEIGHT .082 .077 .072	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION NG DATA APPLICATOR WILL APPLY WIRESRIZE STRWPRENGTH 4400-5000 SA00-4200 CA2208	5 4 3 2 1 TEM NO
TR	459585-/ Part NO CRIMPII CRIMPIEGHT .082 .077 .072 .072 .066	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION NG DATA APPLICATOR WILL APPLY WIRE_SIZE STRWPRE G2203 3400-4200 2400-3200 J400-2200	5 4 3 2 1 TEM NO
FR	459585-/ Part NO CRIMPII CRIMP HEIGHT .082 .077 .072 .066 SIZE TYPE	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION NG DATA APPLICATOR WILL APPLY WIRESRIZE STRWPRENGTH 4400-5000 SA00-4200 CA2208	5 4 3 2 1 TEM NO
TR P	459585-/ PART NO CRIMPIE CRIMP HEIGHT .082 .077 .072 .072 .066 SIZE TYPE .//0 F	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION NG DATA APPLICATOR WILL APPLY WIRE_SIZE STRWPRE G2203 3400-4200 2400-3200 J400-2200	5 4 3 2 1 TEM NO
	459535-/ Part NO CRIMPII CRIMP HEIGHT .082 .077 .072 .072 .066 SIZE TYPE SIZE TYPE .//0 F.	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION NG DATA APPLICATOR WILL APPLY WIRE, SIZE STRUPPLENGTH G2204 4400-5000 G200 G200 FEED APPL INST , 3/5 A1 8037	5 4 3 2 1 TEM NO
Þ - NGE	459535-/ Part NO CRIMPII CRIMP HEIGHT .082 .077 .072 .072 .066 SIZE TYPE SIZE TYPE .//0 F.	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION I UDESCRIPTION I UDE	5 4 3 2 1 TEM NO
Þ - NGE	459585-/ PART NO CRIMPII CRIMP HEIGHT .082 .077 .072 .072 .066 SIZE TYPE .//0 F 	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION NG DATA APPLICATOR WILL APPLY WIRE SIZE STRWPRENGTH 4400-5000 4400-4200 2400-3200 FEED APPL INST ,3/5 A1 8037 ION RANGE PRESS NO 565435-5	5 4 3 2 1 TEM NO
Þ - NGE	459585-/ PART NO CRIMPII CRIMP HEIGHT .082 .077 .072 .066 SIZE TYPE .//0 F 	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION I GDATA APPLICATOR WILL APPLY WIRE,SIZE STRWPEENGTH G2204 4400-500 G2400-3200 FEED APPL INST	5 4 3 2 1 TEM NO
Þ - NGE	459585-/ PART NO CRIMPII CRIMP HEIGHT .082 .077 .072 .072 .066 SIZE TYPE .//0 F 	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION IG DATA APPLICATOR WILL APPLY WIRE, SIZE STRUPPLENGTH G2204 4400-5000 G200 G200 G200 FEED APPL INST G3/S A1 8037 ION RANGE PRESS NO G654355-5 ECTRIC	5 4 3 2 1 TEM NO
Þ - NGE	459535-/ PART NO CRIMPHIGHT .082 .077 .072 .072 .072 .066 SIZE TYPE .//0 F  SIZE TYPE       	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION IG DATA APPLICATOR WILL APPLY WIRE, SIZE STRUPPLENGTH G2204 4400-5000 G200 G200 G200 FEED APPL INST G3/S A1 8037 ION RANGE PRESS NO G654355-5 ECTRIC	5 4 3 2 1 TEM NO
Þ - NGE	459535-/ PART NO CRIMPHIGHT .082 .077 .072 .072 .072 .066 SIZE TYPE .//0 F  SIZE TYPE       	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION IG DATA APPLICATOR WILL APPLY WIRE, SIZE STRUPPLENGTH G2204 4400-5000 G200 G200 G200 FEED APPL INST G3/S A1 8037 ION RANGE PRESS NO G654355-5 ECTRIC	5 4 3 2 1 TEM NO
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P NGE S S	459535-/ PART NO CRIMPHIGHT .082 .077 .072 .076 SIZE TYPE 	SPACER, TUBULAR         CRIMPER, GUIDE         SPACER, INSULATION         CRIMPER, WIRE         DESCRIPTION         VI DE	5 4 3 2 1 TEM NO
- NGE S	459535-/ PART NO CRIMPHIGHT .082 .077 .072 .072 .066 SIZE TYPE .//0 F     AMP-0-L AIR-FEZ  AMP-0-L AIR-FEZ  AIR-FEZ  	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION I UDESCRIPTION I UDE	5 4 3 2 1 TEM NO
- NGE S S	459535-/ PART NO CRIMPII CRIMP HEIGHT .082 .077 .072 .072 .066 SIZE TYPE .//0 F .//0 F .//	SPACER, TUBULAR CRIMPER, GUIDE SPACER, INSULATION CRIMPER, WIRE DESCRIPTION NG DATA APPLICATOR WILL APPLY WIRE SIZE STRUPPLENGTH G2204 4400-5000 G200 FEED APPL INST JJS A1 8039 ION RANGE PRESS NO SJSA35-5 ECTRIC D SJSA5-5 ECTRIC D SJSA5-5 ECTRIC D SJSA5-5 ECTRIC SJSA5-5 ECTRIC D SJSA5-5 ECTRIC SJSA5	5 4 3 2 1 TEM NO
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